

EUROPEAN COMMISSION DIRECTORATE-GENERAL FOR HEALTH AND FOOD SAFETY

Digital, EU4Health and Health systems modernisation Health technology assessment

Brussels, 9 November 2023

5^{TH} meeting

SUBGROUP FOR METHODOLOGICAL AND PROCEDURAL GUIDANCE 09 NOVEMBER 2023

The meeting is taking place online

AGENDA

| 10.00 - 10.15 | Opening of the meeting |
|---------------|--|
| | • Welcome by Chair and Co-Chair |
| | • Information on COI and request for updates to DOI forms |
| | • Approval of the agenda |
| | • Approval of summary minutes from 4 th meeting |
| 10.15 - 12.00 | Discussion of the Guidance on the Scoping Process |
| | Overview of the SG comments received |
| | Overview of comments solved in working group including discussion of questions from SG members |
| | Discussion of open comments |
| | • Agreement on the interim version of the guidance |
| 12.00 - 12.15 | Break |
| 12.15 – 12:45 | Update of the work plan and general information • For information |
| | |
| 12.45 – 12.55 | Other information topics O Update on the IT Platform by DG Sante |
| 12.55 – 13.00 | Closing of the meeting AOB and concluding remarks by Chair and co-Chair |